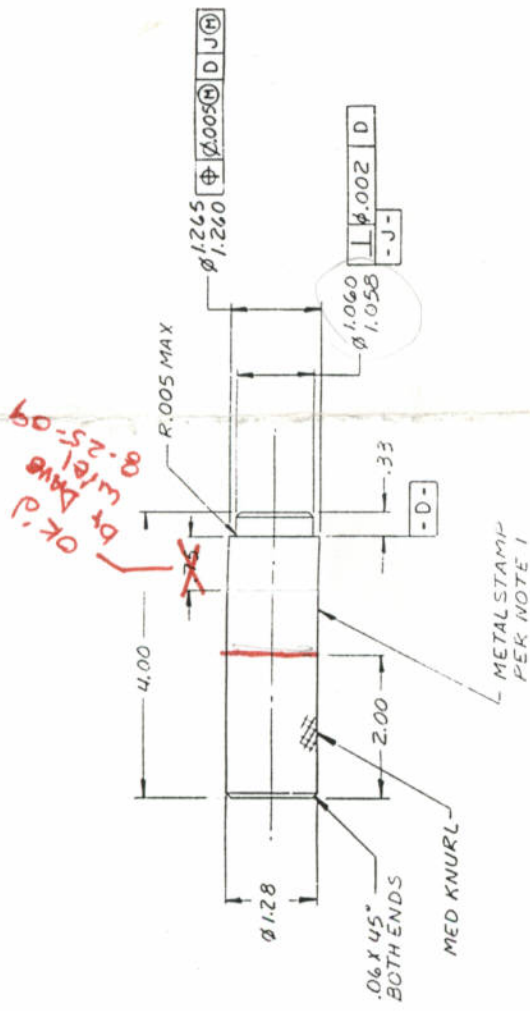


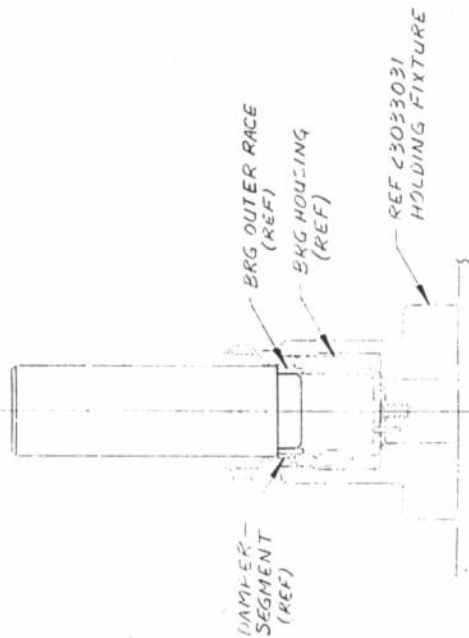
RELEASED FOR PROD.
DATE: 7/14/05 INT: 201




NOTES

1. MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8 3/16 HIGH FIGURES THE FOLLOWING
a) THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER
b) VENDOR NAME OR TRADEMARK
2. BLACK OXIDE PER AMS 2485

These tool drawings are furnished in accord with the terms of the Allison Tools Release Agreement. The aperture cards or drawings are to be maintained in the custody of the recipient and shall not be disclosed to any third party without specific written consent of Allison Gas Turbine Division, C.M.C.



UOS ALL DIMENSIONS ARE IN INCHES		THIRD ANGLE PROJECTION 		SAE 4340 AMS2485 LOCAL SPECS (REF)	
DRAWING PRACTICE		SURFACE TEXTURE		SPEC. SUMMARY	
SCREW THREADS		GENERAL SPECIFICATIONS		 ALLISON GAS TURBINE DIVISION Allison Engine Corporation Indianapolis, Indiana 46219-1500	
TITLE		DRIFT, COMP FRONT BEARING OUTER RACE		APPLICATION MODEL #PT 1048250-1208/R1 SEE REMARKS PARTS LIST	
SIZE	FISOM NO.	DWG. NO.	23033032		
D	63005				
SCALE 1/1	INSPECTION 				

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